


Date: Wednesday, 21/01/2009 7:37:35 AM  
 User: Melanie Fauteux

## Process Sheet

<b>Customer</b> :	CU-DAR001 Dart Helicopters Services	<b>Drawing Name</b> :	SUPPORT PLATE
<b>Job Number</b> :	44968		
<b>Estimate Number</b> :	13400		
<b>P.O. Number</b> :		<b>Part Number</b> :	PB6743001313
<b>This Issue</b> :	21/01/2009	<b>S.O. No.</b> :	
<b>Prsht Rev.</b> :	NC	<b>Drawing Number</b> :	B6743001 PAGE43
<b>First Issue</b> :	/ /	<b>Project Number</b> :	N/A
<b>Previous Run</b> :	41503	<b>Drawing Revision</b> :	B1
		<b>Material</b> :	
<b>Written By</b> :		<b>Due Date</b> :	27/01/2009
<b>Checked &amp; Approved By</b> :	 09-01-21		
<b>Comment</b> :	Est Rev:A 08-06-23 new issue DD verified by:ec		

Qty: 10 Um: Each

## Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
---------	-----------------------	---------------

1.0	M6061T6S090	6061-T6 .090 Sheet
-----	-------------	--------------------



**Comment:** Qty.: 0.4466 sf(s)/Unit Total : 4.4657 sf(s)  
 6061-T6 .090 Sheet  
 batch: 109184 1B 9-2-2

2.0	WATER JET	FLOW WATER JET
-----	-----------	----------------



**Comment:** FLOW WATER JET  
 1-Cut as per Dwg B67-43001  
 Dwg Rev: B1 1B 9-2-2  
 Prog Rev: B1  
 \*\*\*\*grain direction along 24.50" \*\*\*\*  
 2-Deburr if necessary 1B 9-2-2



3.0	QC2	INSPECT PARTS AS THEY COME OFF MACHINE
-----	-----	--



**Comment:** INSPECT PARTS AS THEY COME OFF MACHINE

4.0	QC8	SECOND CHECK
-----	-----	--------------



**Comment:** SECOND CHECK

809/02/02 (12)

5.0	BRAKE NC	NC BRAKE
-----	----------	----------



**Comment:** NC BRAKE  
 Bend as per Dwg B67-43001

809/02/04 (10)

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: PB67-43001-313 PAR #: \_\_\_\_\_ Fault Category: Eng / Drawing NCR: (Yes) No DQA: D Date: 09/02/06  
 Resolution: Scrap Disposition: Scrap QA: N/C Closed: D Date: 09/02/11

NCR: <u>44968</u>		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			
<u>09/02/04</u>	<u>5</u>	<u>Dwg was incorrect</u> <u>1 part was scrap</u> <u>measured was 3.25</u> <u>changed for 3.40 +</u> <u>1 part crack.</u> <u>Rcdwg not updated for the change</u>	<u>[Signature]</u> <u>Scrap</u>	<u>Scrap &amp; destroy all</u> <u>NO Replace -</u>	<u>[Signature]</u> <u>09/02/04</u>	<u>[Signature]</u> <u>09/02/04</u>	<u>[Signature]</u> <u>09/02/04</u>	<u>[Signature]</u> <u>09/02/04</u>

NOTE: Date & initial all entries

Date: Wednesday, 21/01/2009 7:37:35 AM  
User: Melanie Fauteux

## Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: SUPPORT PLATE

Job Number: 44968

Part Number: PB6743001313

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

QC5

INSPECT WORK TO CURRENT STEP



Comment: INSPECT WORK TO CURRENT STEP

09/02/04 (10)

7.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: \_\_\_\_\_

ST44C

JS

09/02/05 (X10)

8.0

QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

09/02/05 JS

Job Completion



MF  
09-02-05

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

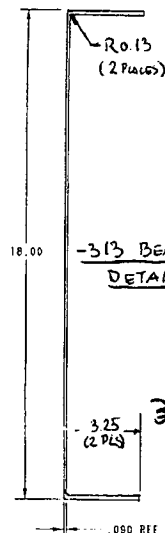
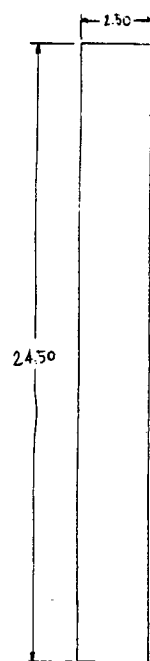
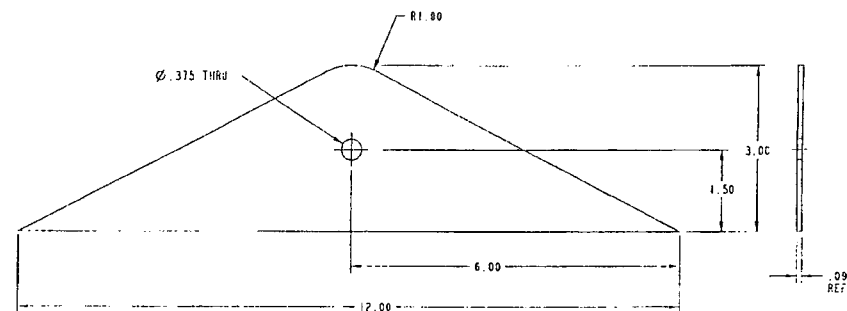
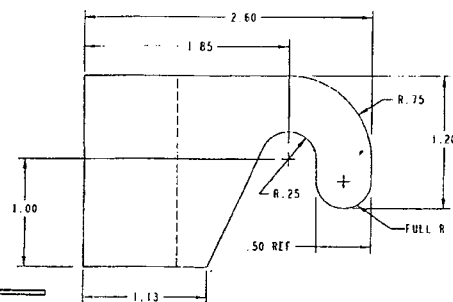
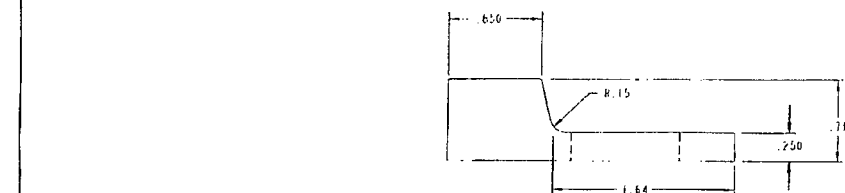
Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

**NOTE:** Date & initial all entries



RELEASED  
2001-11-20



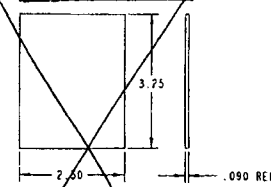
③ -315 HOOK   
SCALE: 2.000  
MAT: 6061-T6 AL.  
OO-A-20078

XH

-313 BENDING  
DETAIL

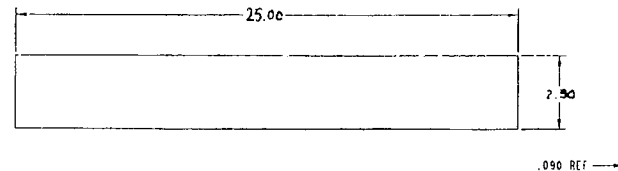
SUPERCEDED BY

NEW PART OF -313



② -317 PLATE   
SCALE: 0.750  
MAT: .090 THK 6061-T6 AL.  
OO-A-20078

② -319 GUSSET   
SCALE: 1.000  
MAT: .090 THK 6061-T6 AL.  
OO-A-20078



① -321 PLATE   
SCALE: 0.500  
MAT: .090 THK 6061-T6 AL.  
OO-A-20078

44968

① -313 FLAT PATTERN   
SCALE: 0.500  
MAT: .090 THK 6061-T6 AL.  
OO-A-20078

PREMIER AVIATION, INC.  
PREMIER Aviation Parkway, Grand Prairie, Texas 75050  
D05UV8 B67-43001 BU  
SCALE: 1"=1" 1/2"=1" 3/4"=1" 1/4"=1" 1/8"=1" 1/16"=1" 1/32"=1" 1/64"=1" 1/128"=1" 1/256"=1" 1/512"=1" 1/1024"=1" 1/2048"=1" 1/4096"=1" 1/8192"=1" 1/16384"=1" 1/32768"=1" 1/65536"=1" 1/131072"=1" 1/262144"=1" 1/524288"=1" 1/1048576"=1" 1/2097152"=1" 1/4194304"=1" 1/8388608"=1" 1/16777216"=1" 1/33554432"=1" 1/67108864"=1" 1/134217728"=1" 1/268435456"=1" 1/536870912"=1" 1/1073741824"=1" 1/2147483648"=1" 1/4294967296"=1" 1/8589934592"=1" 1/17179869184"=1" 1/34359738368"=1" 1/68719476736"=1" 1/137438953472"=1" 1/274877906944"=1" 1/549755813888"=1" 1/1099511627776"=1" 1/2199023255552"=1" 1/4398046511104"=1" 1/8796093022208"=1" 1/17592186044416"=1" 1/35184372088832"=1" 1/70368744177664"=1" 1/140737488355328"=1" 1/281474976710656"=1" 1/562949953421312"=1" 1/1125899906842624"=1" 1/2251799813685248"=1" 1/4503599627370496"=1" 1/9007199254740992"=1" 1/18014398509481984"=1" 1/36028797018963968"=1" 1/72057594037927936"=1" 1/144115188075855872"=1" 1/288230376151711744"=1" 1/576460752303423488"=1" 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